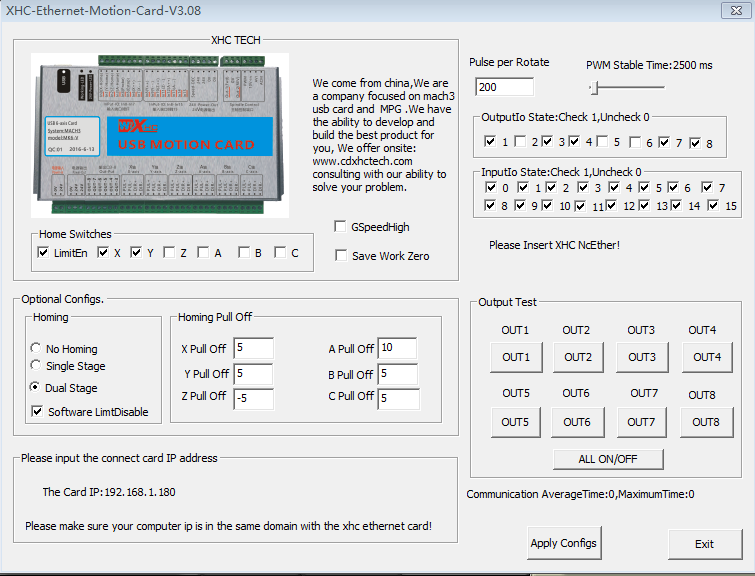
XHC Plugin window

This is xhc ethernet card plugin window introduction.

You could open this window in the mach3 plugin menu after you insert xhc ethernet card and connect it ok.



HomeSwitches: the homeswitch could be as limit swtich like x++,x--.

limitEn:check,homeswitch as limit swtich function enable.uncheck disable.

X,y,z,a,b,c :home pin act as limitswitch enable.you could seperately

enable or disable them

GSpeedHigh:if the run path is error when mach3 run g02,g03 etc. arc command.you could check it.the other condition,please unchek it.

SaveWorkZero:though Mach3 will auto save work zero.but some conditions mach3 will crash and lost the work zero.if you check it,the pulgin driver will auto save workzero even mach3 crash .

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Homing: refer home opinion.you could choose no homing.if so ,refer home just clear machine data.single stage means home once.dual stage means home twice.

Software limitdisalbe:checked software limit function disable when homing.

Uncheck:the software limit function will work when homing.

Homing pull off: set the backware distance when homing.there is no positive or negative difference.

Pulse per rotate:this is related to spindle.if you control your spindle by pwm pulse.then you could set it to how many pulses/ spindle rotate once.

PWM Stable time: it is also related to spindle control when pwm pulse output.the spindle need time to run stable. You could adjust it to suitable value.

Output io state:this is output io status.

Input io state: this is input io status.

Output test:you could test the output io by click these button.

Apply config: save your config.